

Tel: 800-253-3539 • Fax: 860-528-2802 • www.dur-a-flex.com • contact_us@dur-a-flex.com

Product	Substrate/Material Temperature (degrees F)	CRYL-A-CURE (BPO) Volume ounces per 1 GALLON of resin or 1 quart of CRYL-A-COVE
CRYL-A-PRIME P-101	↓	↓
	40 F	8.5
	50 F	6.5
	60 F	5.0
	70 F	4.0
	80 F	3.0
CRYL-A-GLAZE G-201	40 F	11.0
	50 F	8.5
	60 F	6.5
	70 F	4.5
	80 F	3.5
	90 F	2.0
CRYL-A-TOP T-301 CRYL-A-TOP T-303	40 F	4.0
	50 F	3.5
	60 F	3.0
	70 F	2.5
	80 F	2.0
	90 F	2.0
CRYL-A-COVE <i>Per 1 quart. Mix with 2 quarts of Q-28 or 1.5 quarts Q-11.</i>	40 F	2
	50 F	1.5
	60 F	1.25
	70 F	1
	80 F	0.75
	90 F	0.5

CRYL-A-BOND Mix Guide

CRYL-A-BOND:

- Add 16 ounces (1 pint) of CRYL-A-BOND additive to 1 gallon of CRYL-A-PRIME P-101.
- Add the appropriate amount of CRYL-A-CURE activator powder and mix for 45 seconds.

IMPORTANT: THE MAXIMUM RE-COAT TIME FOR CRYL-A-BOND ADDITIVE IS 16 HOURS. If the next coat is not applied within 16 hours the primer must be mechanically sanded and wiped with CRYL-A-CLEAN solvent. Failure to observe this could result in inadequate inter-coat adhesion.

CRYL-A-BOND MT:

- Add 1 gallon of CRYL-A-PRIME P-101 resin to a clean and dry mixing pail.
- Add 0.5 volume ounces of CRYL-A-BOND MT & mix thoroughly for 30 seconds.
- Add 1 volume ounce of LTC Additive & mix thoroughly for 30 seconds.
- Add required amount of CRYL-A-CURE to pail and mix for 45 seconds.

CRYL-A-FLEX SL SYSTEMS

Resin/Substrate Temperature (F)	G-201 Resin	SL Filler Blend 1 bag (40 lb)	Pigment - if required (volume ounce)	Cryl-A-Cure (volume ounce)
40	7 quarts	1 bag	4	19.5
50	7 quarts	1 bag	4	15
60	7 quarts	1 bag	4	11.5
70	7 quarts	1 bag	4	8
80	7 quarts	1 bag	4	6.5
90	7 quarts	1 bag	4	4

LTC Additive for Low Temperature Application

If the air/substrate temperature is below 40 degrees F, use the following amounts of LTC additive (Low Temperature Cure). *The use of LTC Additive and high levels of Cryl-A-Cure can cause yellowing.* The usage level is the same for all resins.

Note: The material must be conditioned to the application temperature. See above for the appropriate amount of Cryl-A-Cure. Always add LTC additive to resin first, pre-mix for 15 seconds then add Cryl-A-Cure and mix for 1 minute.

Air/Substrate Temperature (F)	Ounces of LTC Additive Per 1 gallon of resin
32	0.5
15	1.5
0	3.0

CRYL-A-COLOR: 8 fluid ounces per gallon of resin or 4 fluid ounces per batch of SL FILLER BLEND.

CRYL-A-STAIN: 1 fluid ounce of stain additive per 1 gallon of P-101 and/or T-301.